

## INSTALLATION

### 1. INSTALL STEERING COLUMN ASSEMBLY

- (a) Torque the 4 column assembly set nuts.  
**Torque: 25 N·m (260 kgf-cm, 19 ft-lbf)**

- (b) Connect the connectors.

### 2. CONNECT SLIDING YOKE

- (a) Temporarily install the sliding yoke and tighten the bolt A.
- (b) Align the matchmarks on the sliding yoke and control valve shaft.

- (c) Torque the bolt B.

**Torque: 28 N·m (290 kgf-cm, 21 ft-lbf)**

- (d) Torque the bolt A.

**Torque: 28 N·m (290 kgf-cm, 21 ft-lbf)**

### 3. INSTALL COLUMN HOLE COVER

Torque the 2 bolts and nut.

**Torque: 4.9 N·m (50 kgf-cm, 43 in.-lbf)**

- 4. w/ Airbag:

### INSTALL SPIRAL CABLE

(See page [BE-14](#))

### 5. INSTALL COMBINATION SWITCH

- (a) Tighten the 3 screws.

- (b) w/ Airbag:

Connect the airbag connector.

- (c) Connect the 3 connectors.

### 6. INSTALL NO. 2 HEATER TO REGISTER DUCT

- (a) Install the clip.

- (b) Connect the instrument panel junction block with the 3 screws.

### 7. INSTALL LOWER INSTRUMENT COVER

- (a) Tighten the 4 panel set bolts.

- (b) Connect the hood lock release lever with the 2 screws.

- (c) Install the 2 opening covers.

### 8. INSTALL COWL SIDE TRIM

Install the clip.

### 9. INSTALL FRONT DOOR SCUFF PLATE

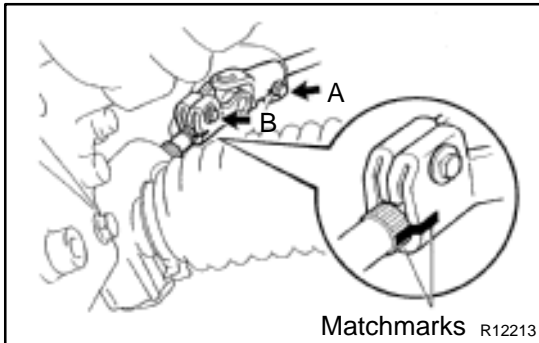
### 10. INSTALL UPPER AND LOWER COLUMN COVERS

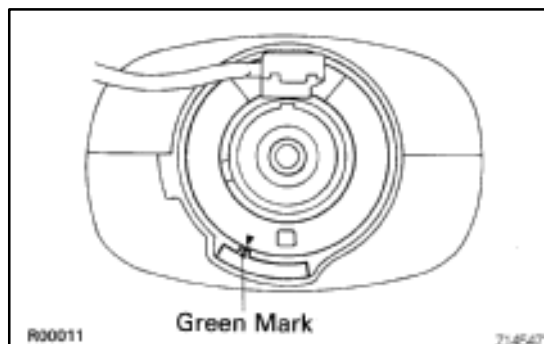
Tighten the 6 screws.

### 11. INSTALL CENTER UPPER INSTRUMENT CLUSTER FINISH PANEL

- (a) Connect the connector.

- (b) Tighten the screw.



**12. w/ Airbag:****CENTER SPIRAL CABLE**

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn.
- (c) Then rotate the cable clockwise about 2.5 turns to align the marks.

**HINT:**

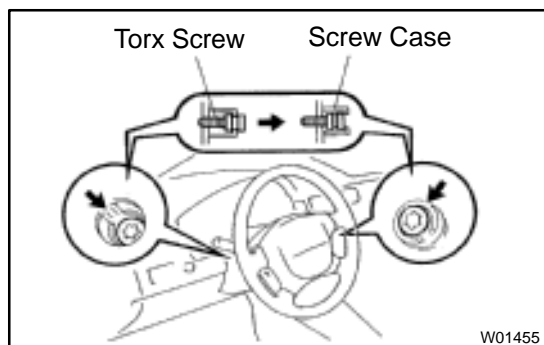
The cable will rotate about 2.5 turns to either left or right of the center.

**13. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the steering wheel and main shaft assembly.
- (b) Torque the steering wheel set nut.  
**Torque: 34 N·m (350 kgf-cm, 25 ft-lbf)**
- (c) Connect the connector.

**14. w/ Airbag:****INSTALL STEERING WHEEL PAD****NOTICE:**

- Make sure the wheel pad is installed with the specified torque.
  - If the wheel pad has been dropped, or there are cracks, dents or other defects on the case or connector, replace the wheel pad with a new one.
  - When installing the wheel pad, take care that the wirings do not interfere with other parts and that they are not pinched between other parts.
- (a) Connect the airbag connector.



- (b) Install the wheel pad after confirming that the circumference groove of the torx screws are caught on the screw case.
- (c) Using a torx socket wrench, torque the 2 screws.

**Torque: 8.8 N·m (90 kgf-cm, 78 in.-lbf)**

**15. w/ Airbag:****CHECK STEERING WHEEL CENTER POINT**

- (a) Connect the terminal.
- (b) Install the pad.
- (c) Install the screw.